



## Door Window and Screen Enquiry Guidelines

To enable us to provide an accurate quotation quickly for you, it would help if you could provide some information for us, it doesn't matter if there are things you are unsure of at this stage as we are happy to discuss all aspects with you as your enquiry develops.

In the following pages, you will find design examples, possible layouts and how they can come together, ideally if you can select a style, it gives us a good starting point for a quotation, next it would help us if you can give an indication of overall dimensions of each aperture and a sketch or choose a layout, then we can produce a balanced layout for you.

If you can provide answers to any of the remaining questions that would greatly assist us in providing the quotation in greater detail as well as helping yourself to understand the various options and considerations.

- 1\* Choose a style
- 2\* Choose a layout or provide a sketch
- 3\* Provide overall dimensions of each aperture
- 4\* Answer any questions you can on the attached enquiry form

If you do not see what you require or have your own specific design or requirements then that is not a problem, we are happy to assist and discuss everything with you. Everything we make is made to your specific requirements.

We actively encourage our clients to come to our showroom and design suite, though not essential it does help that you see exact samples of your selections and to discuss in details various options available.

If you could return the enquiry form by email, fax or post, then in most circumstances we can provide a quotation within 24 hours of receipt.

### Our Process

Once a quotation has been accepted and an order placed, if requested our surveyor will visit site to take exact dimensions. The project is then passed to the drawing office who will produce manufacturing drawings for your approval. It is important that at this stage that final selection of design, colour and furniture is made, as changes after this stage could incur additional costs and delays in manufacture/completion dates.

Once your approval is given, the project is passed from the sales office to a dedicated project manager who will confirm a completion date and will be your main point of contact through to the end of the project.

A couple of weeks or more before completion of manufacture the project manager will contact you to organise a specific date/time for delivery or installation if selected.

### Final Options

Our quotation will have included unless otherwise specified, our standard furniture package and finishes, also included is a standard paint colour finish, however there are additional options for different furniture finishes and specialised paint finishes. By the time of your approval of drawings your final selections need to be made

## Lead Times

Upon receiving an enquiry, we are happy to give a current lead time based on our current commitments but we generally cannot give exact completion date until final approval of drawing and option selections are received. There are circumstances where we can confirm an exact delivery date before selections are made but there are requirements of certain dates that need to be met for drawing approval and selections.

As everything we do is made specifically for you, we cannot start production until selections and approval have been made.

Lead times can vary from 8 weeks to 18 weeks, dependant on time of year and size on project, lead times are more constrained if selections and drawing approval are given quickly and standard options and designs are selected.

To avoid disappointment, place your order as early as possible in your project planning.

## Installation/survey

**Survey:** once an order is placed our surveyor if chosen will come and measure the site and discuss requirements of the works with you or your builder, the measurements will enable us to produce manufacturing drawings for your approval. It should be noted however that responsibility lies with the client to check that drawings and dimensions are correct and fit the apertures, particular attention should be made to finished floor heights. This is because many projects are in conjunction with other trades on a site which we have no control and sites can often change between survey and completion.

**Installation:** Our installation teams are fully employed by us, we do not use sub-contractors like many of our competitors, your quotation will include an optional cost for installation if requested.

Installation of our product is not difficult for a competent tradesman if they follow our guidelines but our warranty only then extends to the manufactured goods.

It should be noted however that the application of the silicone glazing is a skilled trade and we can offer that as a separate service to those wishing to organise their own installation but not tackle the silicone.

## Working with builders

Many of our projects we work alongside/in conjunction with our client's builders, it is useful to have discussions early in the project of the certain requirements of the builder in any associated building work, for example the tolerances on apertures for steel windows needs to be more exact than say UPVC products as the nature of the slim perimeter frames means than cover plates and infill packs are not desired, whereas on UPVC products it is common place to use these to cover large gaps. It is far more important that apertures are finished to the correct size and are square/parallel on steel windows and doors as there is little to no adjustment once manufactured.

Finished floor heights seem to be the biggest area of concern/difficulty, it is very important that a finished floor height is agreed at survey and not changed thereafter.

## Why Steel Windows, Doors and Screens?

Steel windows, screens and doors bring character and richness to a building that no other glazing product can, with the slimmest glazing lines available maximising glass area, they can complement the widest range of desired designs from modern contemporary to warehouse to period and historic applications. They are most environmentally friendly windows available and have the longest lifespan of any glazing product available.



## Performance

The steel windows doors and screens that we produce considerably outperform those of the past, by utilising modern techniques combined with special glass and gases our steel windows can exceed the performance required by control and in many circumstances, outperform even modern UPVC and Aluminium windows. Some areas/project do need special attention but we are more than happy to advise and assist.

## Why Choose Fabco Sanctuary?

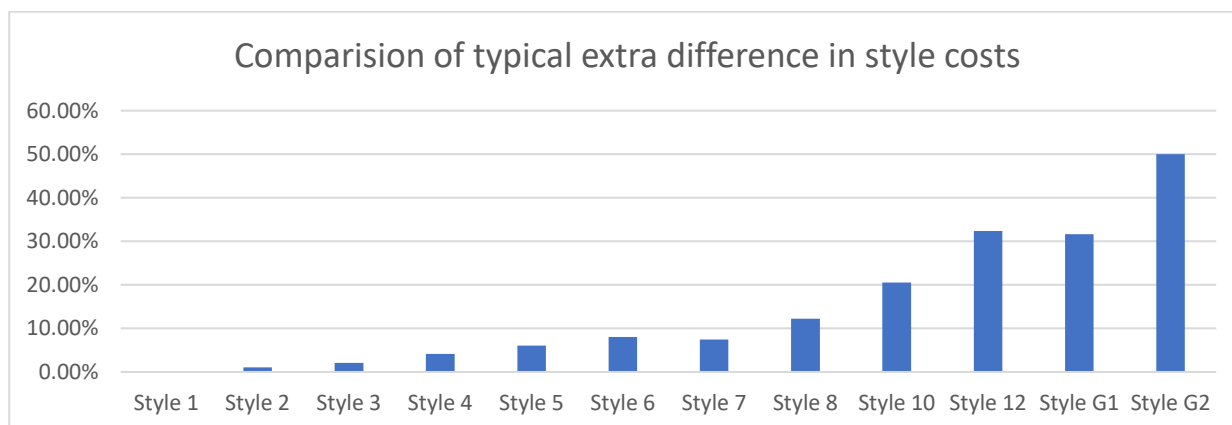
At Fabco Sanctuary Ltd we have the most advanced manufacturing facility in the industry enabling us not only to manufacture more precise and higher quality goods but also to produce designs and solutions that other companies cannot, many companies offer standard sizes and charge a premium for nonstandard sizes, we do not.

We use different finishing techniques and different glazing products to offer higher performance values than most of our competitors and can offer thermal ratings on some of our products that no other steel window manufacturer can meet. Despite building more quality and higher performance into our products we remain more than competitive on price due to our investment in our advanced manufacturing equipment, that same investment allows us also to offer shorter lead and manufacturing times.

We are a private company with all our products manufactured in our own factory in the UK, our clients include but are not limited to private individuals, celebrities, royalty, commercial companies, designers, architects etc. in fields such a housing, office, industrial, retail, restoration and conservation. Our market field ranges from social housing all the way through to Historic Royal Palaces, recent projects have included V&A museum, Harrods, Westminster Abbey and Walpoles Villa.

Other applications/services that we can produce:

**Sliding Doors /Wardrobes/ Shower Enclosures /Mirror Walls/Office Partitioning/Office and Garden Pods/Roof Lights/Kitchen Larders /Wine Cellars/Display Cabinets**



# W20 Doors And Screens



## Style 1



Maximum Glass Panel  
1000x1000mm or 800x1600mm

### Size Limits for W20 Doors

#### External Doors

Single Leaf	850 x 2500	or	900 x 2400mm
Double Leaf	1700 x 2500	or	1800 x 2400mm

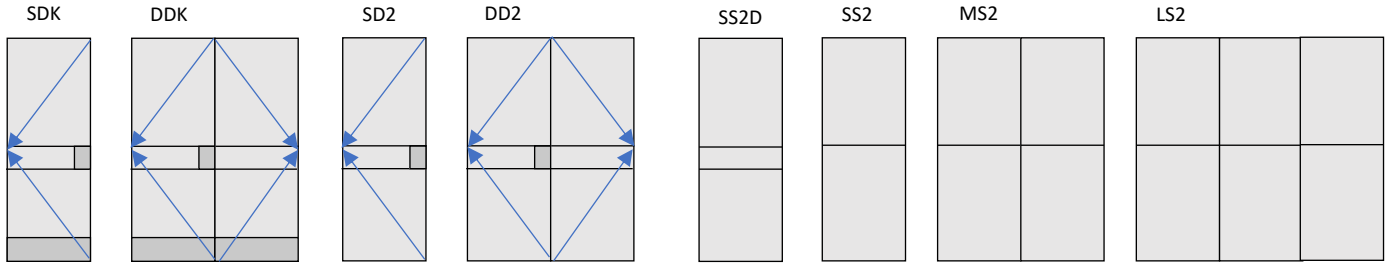
#### Internal Doors (Single Glazed Only)

Single Leaf	900 x 2600	or	1000 x 2500mm
Double Leaf	1800 x 2600	or	1800 x 2500mm
Sliding Doors	120kg per leaf (single and double available)		

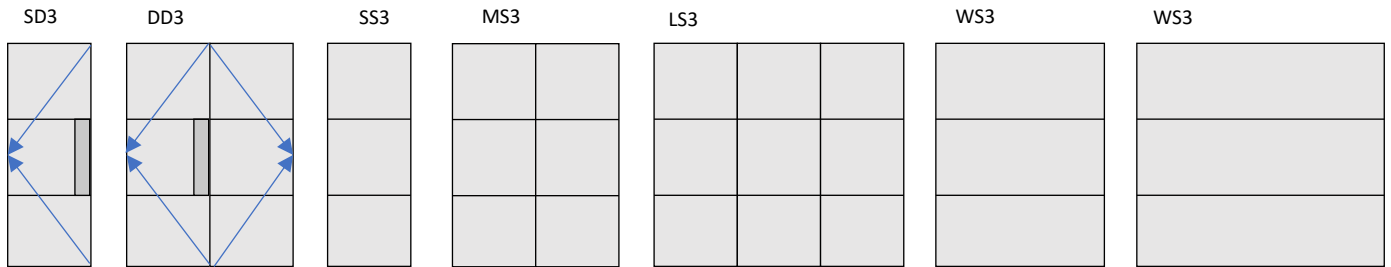
#### Fire Door Specification (Single Glazed Only)

Single leaf	800	00	0	900	6
		5			6

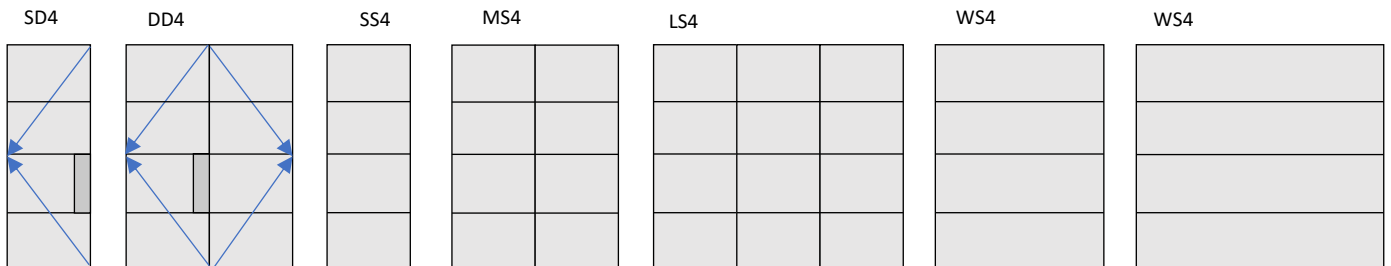
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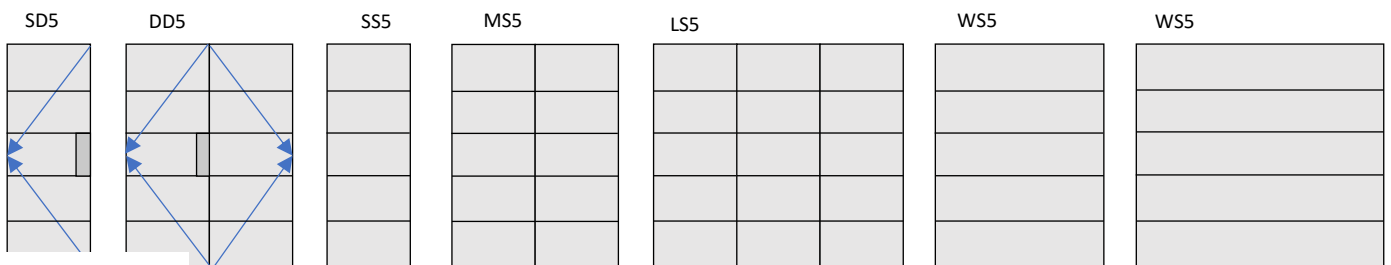
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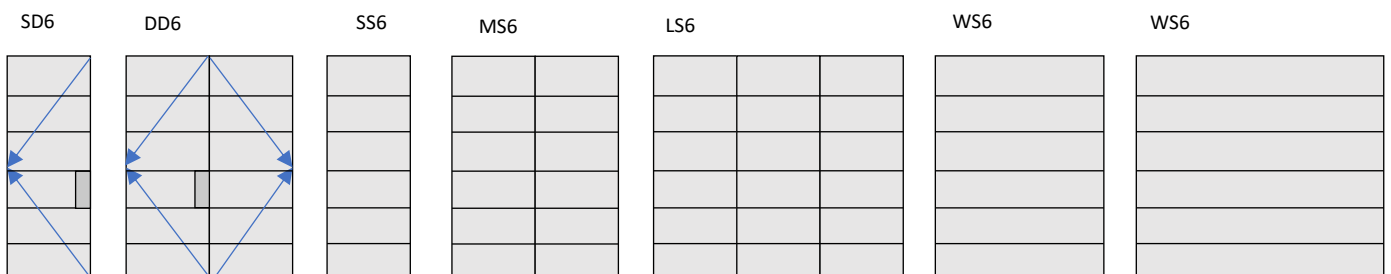
## Style 4



## Style 5



## Style 6



# Style 7

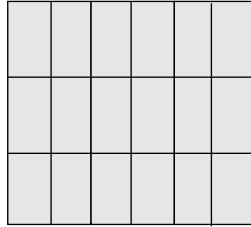
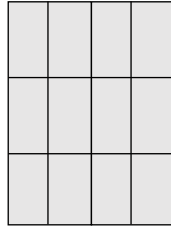
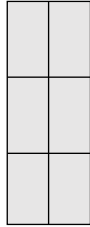
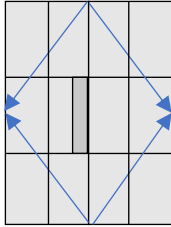
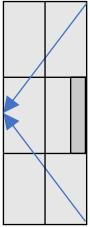
SD7

DD7

SS7

MS7

LS7



# Style 8

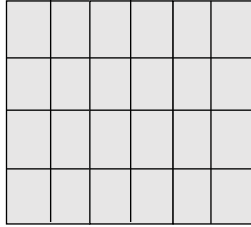
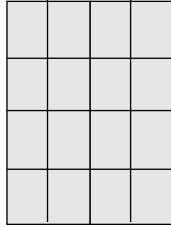
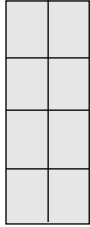
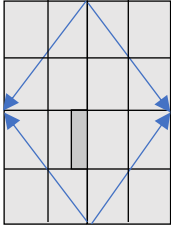
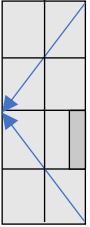
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DD8

SS8

MS8

LS8



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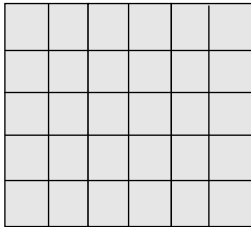
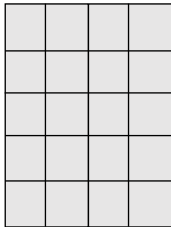
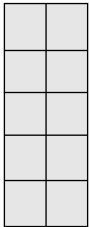
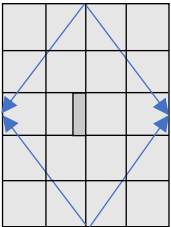
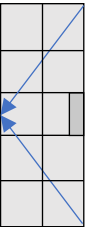
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DD10

SS10

MS10

LS10



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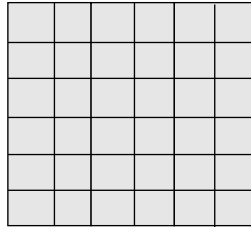
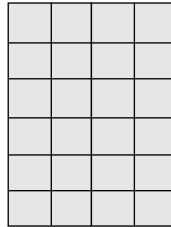
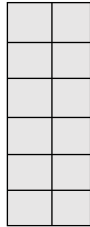
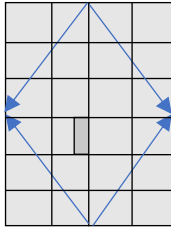
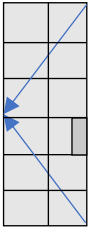
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DD12

SS12

MS12

LS12



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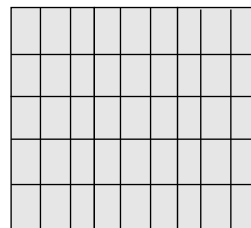
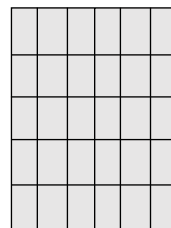
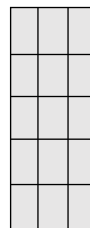
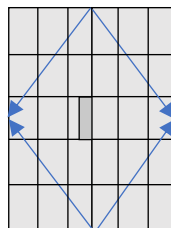
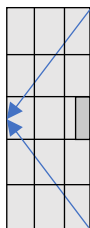
SDG1

DDG1

SSG1

MSG1

LSG1



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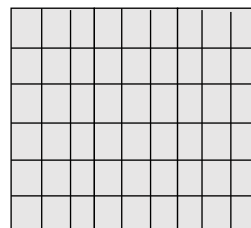
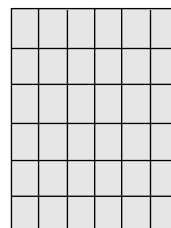
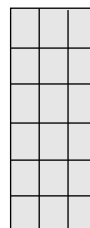
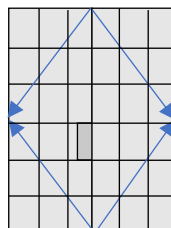
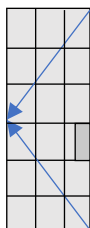
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DDG2

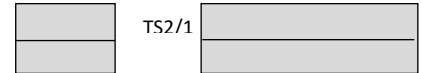
SSG2

MSG2

LSG2



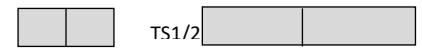
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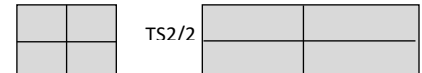
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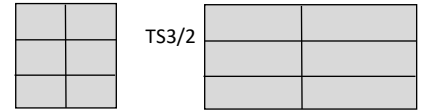
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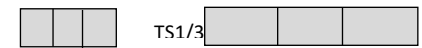
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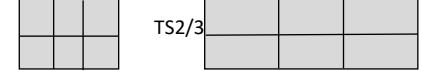
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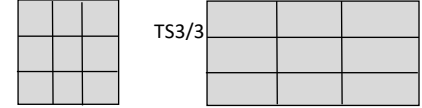
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TS1/3



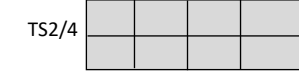
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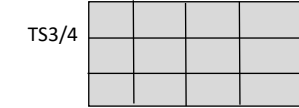
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TS1/4



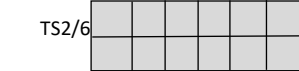
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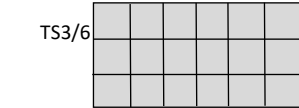
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TS1/6



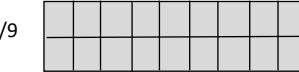
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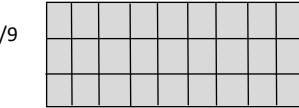
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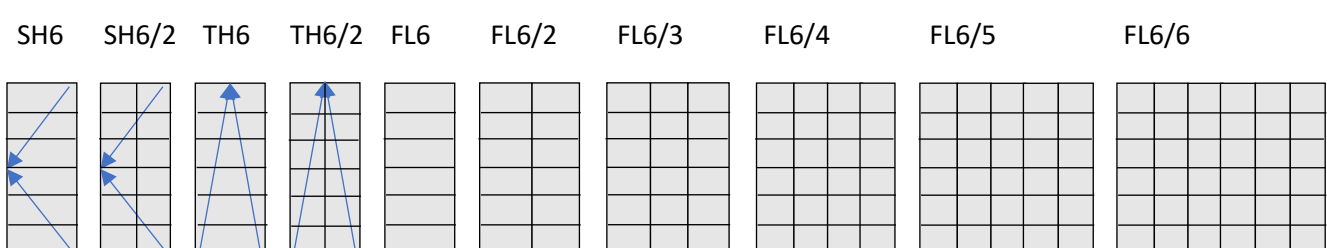
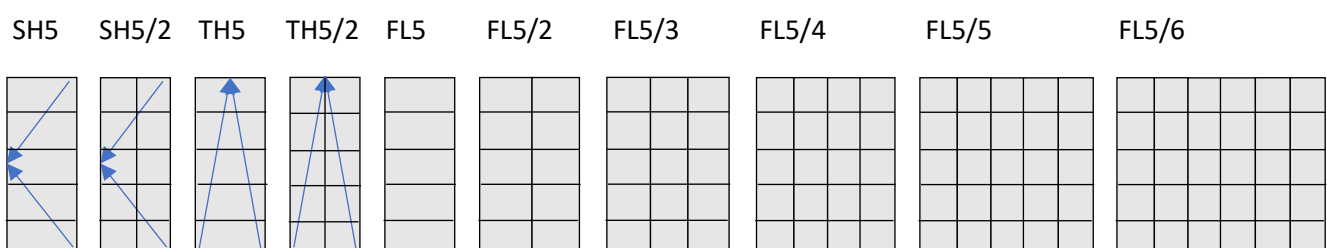
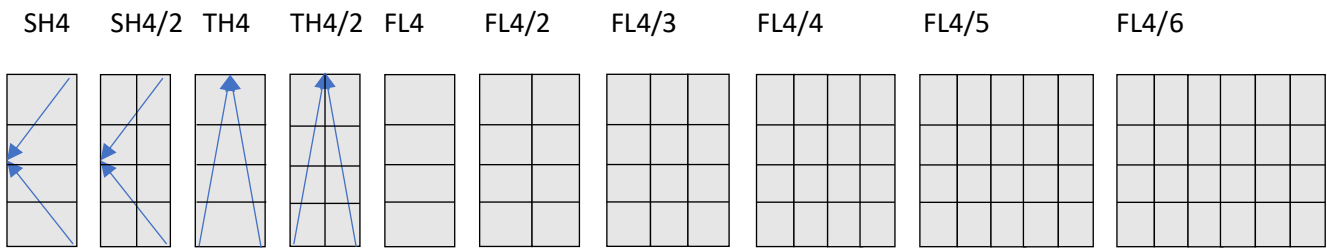
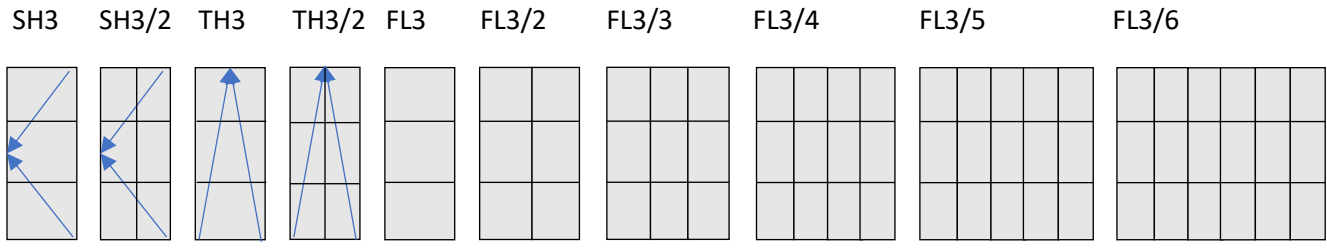
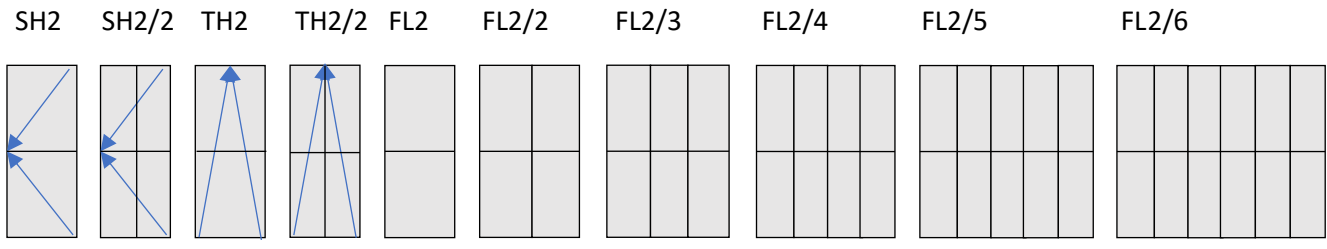
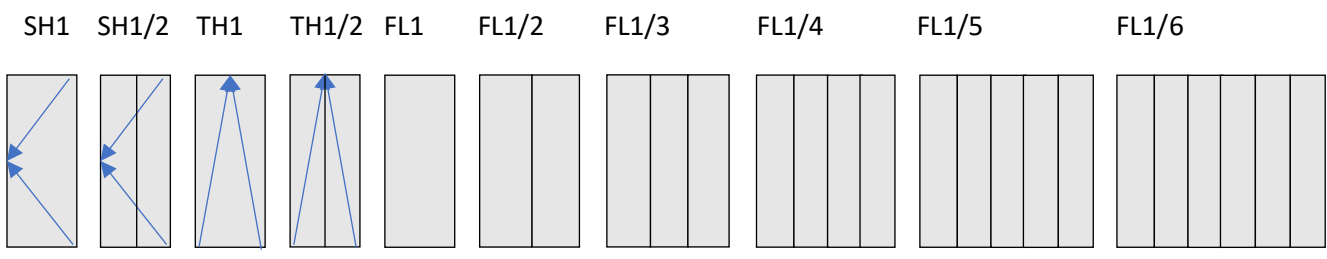
TS1/9



TS2/9



TS3/9



**Opening Windows and Fixed Lights**